

# EXECUTIVE BOARD OF UN-HABITAT

Second session of the year 2022 21-23 November 2022

**AGENDA ITEM 8** 

Christopher WILLIAMS, Director UN-Habitat New York Office christopher.williams@un.org



Agenda item 8 OUTCOMES OF THE HIGH-LEVEL MEETING OF THE GENERAL ASSEMBLY TO ASSESS PROGRESS IN THE IMPLEMENTATION OF THE NEW URBAN AGENDA, 28 APRIL 2022



### Agenda Item 8– Supporting documents

President's Summary and Annex of Actions of the high-level meeting of the General Assembly to assess progress on the implementation of the New Urban Agenda



# Agenda Item 8— Brief background of the high-level meeting process





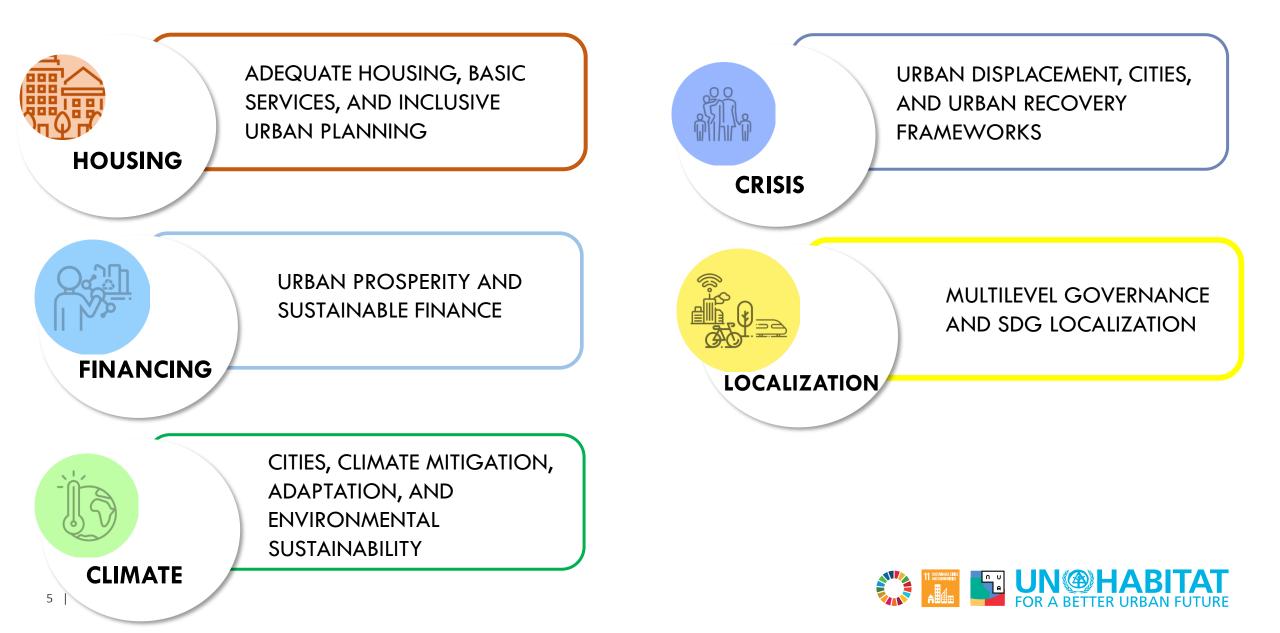
# Agenda Item 8: HLM Outcomes



ENGAGEMENT OF LOCAL AND NON-STATE ACTORS IN INTERGOVERNMENTAL PROCESSES



# Agenda Item 8: HLM Substantive Outcomes



# Agenda Item 8: Strategic implications of HLM Outcomes

Legislation of Governing Bodies and SG Reports	Housing	Finance	Climate	Crisis	Localization
UNHA 2019 First Session Resolution on UN-Habitat Strategic Plan 2019-2023 Domains	Х	Х	Х	Х	
CPR 2021 Mid-Term Review Decision on Priorities	Х		Х		Х
EB 2021 Second Session Decision on Priorities	Х		Х		Х
SG 2022 Quadrennial Report Recommendations	Х	Х	Х	Х	Х
ECOSOC 2022 Special Mtg. President's Summary	Х	Х			
GA 2022 HLM President's Summary Annex of Actions	Х	Х	Х	Х	Х
SG 2022 Report on UN-Habitat	Х	Х	Х	Х	Х
GA 2022 Resolution on UN-Habitat	Х	Х	Х	Х	Х
EB 2022 2nd Session Draft Decision	Х		Х	Х	Х
CPR 2023 Open Ended Work Group Draft Resolutions on Global Urban Policies	pending	pending	pending	pending	pending
UNHA 2023 Second Session Resolutions on Global Urban Policies and on 2024-2025 Strategic Plan	pending	pending	pending	pending	pending



**CONCLUDING MESSAGES :** 

#### **EXPECTATIONS AND PROPOSED OUTCOMES**



### **CONCLUDING MESSAGES : EXPECTATIONS AND PROPOSED OUTOMES**

LEVERAGE COMPLEMENTARITY OF THE GENERAL ASSEMBLY AND THE GOVERNING BODIES OF UN-HABITAT

DEVELOP GENERAL ASSMEBLY COMMITMENTS INTO HABITAT ASSEMBLY RESOLUTIONS ON URBAN POLICY

ENGAGE LOCAL AND NON-STATE ACTORS IN INTERGOVERNMENTAL PROCESSES

