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| logo template copy |   | **United Nations Human Settlements Programme** |
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**58th MEETING OF THE SUBCOMMITTEE ON POLICY AND PROGRAMME OF WORK OF THE COMMITTEE OF PERMANENT REPRESENTATIVES (CPR).**

**UN-HABITAT’S WORK ON WUF INCLUDING PREPARATIONS FOR 9th WORLD URBAN FORUM.**

Monday 30 October 2017 at 2:00 P.M.

Conference Room 4

Provisional Agenda

1. Adoption of the Provisional Agenda.

2. Presentation and Discussion on the World Urban Forum.

3. Any Other Matters.